



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200



D4327-3
Job Sheet 168960

Part No: D4327-3

Job Qty: 4 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/27/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 11.04.04 new issue DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/7/17	0.00	0.00	Start Up Waterjet		SL
100	Waterjet	4 pcs		12/7/17	0.00	0.28	Waterjet1		SL
110	QC	4 pcs		12/7/17	0.00	0.00	QC2		SL
120	QC	4 pcs		12/7/17	0.00	0.00	QC8		SL
124	Small Fab	4 pcs		12/7/17	0.00	0.74	Small Fab		FF - DAS
126	QC	4 pcs		12/7/17	0.00	0.00	QC5		38
130	HandFinish	4 pcs		12/8/17	0.00	0.34	HandFinish1		2017-12-05 JSL
135	QC	4 pcs		12/8/17	0.00	0.00	QC3		38
140	Packaging	4 pcs		12/8/17	0.00	0.00	Packaging3	ST237	AI 9-89
150	QC21-SA	4 Ea		12/8/17	0.00	0.00	QC21		21 9-89 DEC 11 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.040	2	236	0	0

Part Specifications

Specifications could not be found.

Plex 11/27/17 4:16 PM dart.poulin.mario

Root Cause		FAULT CATEGORY	
Environment		Temperature/Cure	
Design		Set-up	
Doc/Data		BOM/Route	
Equip/Tooling		Broken/Damage/Defect	
Handling/Pre		Inspection Incomplete/Unqualified	
Material		Contamination	
Internal Transport		Counter-sink	
Tribal Knowledge		Cut Too Short	
LOA		Instructions Incomplete/Unclear	
Substation		Fit/Function	
Past Expiry Date		Misaligned/off center	
Misidentified			
No Re-verification		Pressure/Forced	
Operator		Bending	
Offset/Setup		Centre Not Concentric	
Supplier		Cracks	
Training		Crimp/Kink/Ripple/Wave	
Use for Testing		Cuffs	
Poor Information		Crushing	
Rushing		Heat Treat	
Product Improvement		Wave/Twist in Tube	
Process Improvement		Marks/Chatter	
Manufacturing Process			
Past Due		OTHER :	

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QC / QA Coordinator Approval

Supervisor Verification

Completed By

(QS1042) Approval

Engineering Quality Other

D4327-3

PART NO:
Revision:
Operation:
Change No:

Mfg Date: 11/30/17
Job No: 1689660

DISPOSITION

Description Work Order Devia

Date : Step #:

NCR No.

Part No.

Work Order:

QA Closed: Date:

QA: Date:

WORK ORDER NON-CONFORMANCE / UPDATE

DART
AEROSPACE

DART
AEROSPACE

S016048

Angle

